

Stability Analysis of Variable Stiffness Composite Laminated Plates with Delamination Using Spline-FSM

Abstract

The dynamic behavior of variable stiffness composite laminated (VSCL) plate with curvilinear fiber orientation subjected to in-plane end-loads is investigated. A variable stiffness design can increase the laminated composite structural performance and also provides flexibility for trading-offs between various structural properties. In each ply of the VSCL plate, the fiber-orientation angle assumed to be changed linearly with respect to horizontal geometry coordinate. The spline finite strip method based on both classical as well as higher order shear deformation plate theories is formulated to explain the structural behavior. The panel is assumed containing internal square delamination regions with friction and contact conditions at delaminated interfaces are not considered. In order to demonstrate the capabilities of the developed method in predicting the structural dynamic behavior, some representing results are obtained and compared with those available in the literature. The effects of change in curvilinear fiber orientation angles on the structural stability is studied. The obtained results show very good conformity in comparison with those exists in the available literature.

Keywords

stability, variable stiffness, curvilinear fiber composite, finite strip method, delamination.

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1 INTRODUCTION

Aeronautical, space and marine structures are among disciplines where the least structural weight besides providing high available strength must be achieved. Thus, thin-walled structures will usually come to play. Every structural component especially those thinner in thickness under in-plane harmonically varying excitation added to a constant mean load, meets situations where the instability conditions may appear. The amplitude of the dynamic instability load may even be lower than the

value corresponding to static bifurcation point. These excitation conditions are prevalent in case of mechanical structures as well as fluid-structural interactions.

The traditional composite designs consider the composite lamina properties to be constant throughout the entire ply by the usage of straight and uniformly spaced fibers. This type of construction provides constant unchanged stiffness throughout the whole lamina. A ply with variable mechanical properties could be achieved by changing the fiber orientation angle with respect to the locality. With the automated fiber placement technology, it is possible to fabricate composite plies with variable fiber orientations within their geometrical domain. As a result of changed fiber orientation, the ply achieves variable directional stiffness through the geometry and may be called as a variable stiffness composite laminate (VSCL). On the other hand, a widespread defect of composite laminated structures is the debonding of layers called delamination. Delamination occurrence causes total strength reduction of the structure and activates low energy local instability and failure modes. So it is of high importance to calculate the stiffness reduction of a delaminated structure. Therefore, it is essential to study the various effects of loading and delamination on the dynamic characteristics and response of layered plates under static and periodic in-plane loads.

The first reported studies on curvilinear fiber VSCL plates can be traced back to the works by Hyer et al. (1991) and Gurdal and Olmedo (1993). Parhi et al. (2001) presented dynamic analysis of a squared plate with delamination. The finite element equations were developed based on first order shear deformation theory (FST) for a developed eight-node isoparametric element. Some parametric studies on the dynamic behavior of delaminated plates in case of various boundary conditions, different lay-ups and changing geometries were presented. Hu et al. (2002) studied the vibration of moderately thick laminated plates containing delaminations using FST finite element method. The effects of delamination on changing the vibration behavior of the geometry were inspected. Yang and Fu (2007) examined the parametric instability of a thin-walled laminated cylinder with delamination zone. The Rayleigh-Ritz method besides using of Heaviside-type displacement functions were utilized. The problem governing Mathieu equations were solved through Bolotin's approximation method and the effects of external excitation amplitude, delamination location and size, and the material properties on the natural frequencies and the fundamental instability regions were studied. In more recent years, Akhavan and Ribeiro (2011) studied the free vibration of VSCL plates with curvilinear fibers using the third-order shear deformation theory. Ovesy et al. (2014) developed a layer-wise spline finite strip method (FSM) based on FST and analyzed the parametric instability problem of laminated plates containing through the width delamination. The delamination region simulated using step displacement approximation functions. The results of change in delamination size and position in static buckling, natural frequencies and parametric instability problems were investigated. Tornabene and co-workers (2015) investigated higher-order structural theories for the static analysis of doubly curved laminated composite panels reinforced by curvilinear fibers using the generalized differential quadrature (GDQ) method. They extract the strain as well as stress distribution through the thickness direction. Mohanty et al. (2015) analyzed the dynamic instability of delaminated plates under in-plane harmonic loading. The FST finite element method was utilized. The effects of delamination position, lay-up, material orthogonality, geometry and loading on the instability characteristics were evaluated. The author of the current manuscript in some earlier publications (2010-2013), developed semi-analytical as well as spline finite strip formulations and

investigated the parametric instability problem of flat and curved shell panels with and without internal cutout and longitudinal stiffeners under uniform in-plane loadings.

In this paper the static as well as dynamic stability behavior of moderately thick laminated flat panels containing delamination subjected to inplane loadings has been investigated. The laminate assumed to be variable stiffness due to curvilinear fiber placement that changes linear in the panel longitudinal direction. The in-plane loading is assumed to change harmonically with time. A B-spline version of FSM has been developed. The formulations are based on both the classical thin plate theory and the Reddy type higher order shear deformation theory in order to include the transverse shear stresses effect in case of moderately thick structures. The governing equations are derived using full energy concepts on the basis of the principle of virtual work. The dynamic behavior including natural frequencies as well as instability load-frequency margins are extracted utilizing the Bolotin's first order approximation followed by an eigenvalue analysis. Some representative problems are numerically studied and compared to those in the literature wherever available. To the best of the author's knowledge, this is the first application of B-spline FSM to the problem. Moreover, many studies have been devoted to the curvilinear fiber VSCL panels, while there are few published works on the parametric instability of curvilinear fiber variable stiffness composite laminated panels with delamination.

2 FORMULATION

The assumed model includes a flat square laminated panel with a squared through-the-width or embedded delamination zone. The panel laminates are made from curvilinear (linearly changed) fiber orientations. The geometry is divided to a number of longitudinally adjacent finite strips. Figure 1 shows a sample numerical mesh of a geometry of width b , length L and total thickness t . The geometry is made from number of strip elements of length L and width b_s . A typical embedded single delamination zone is also indicated in the figure. A uniform loading as prestress is assumed on finite strips. The loading is consisted from a non-changing (static) component and a harmonically changing (dynamic) component which are indicated using S and D superscripts, respectively. The loading as a function of the static buckling load could be expressed as,

$$N_x = a^S N_{cr} + a^D N_{cr} \cos \omega t \quad (1)$$

With ω , a^S and a^D as the excitation frequency, static part coefficient and dynamic part coefficient, respectively.

The assumed model displacement field based on Reddy-type third order shear deformations in thickness direction (zero shear at top and bottom surfaces), may be expressed as,

$$\begin{cases} u(x, y, z; t) = u^0 + \beta_x z + C \cdot \beta_x^* z^3 \\ v(x, y, z; t) = v^0 - \beta_y z - C \cdot \beta_y^* z^3 \\ w(x, y, z; t) = w^0 \end{cases}, \begin{cases} C \cdot \gamma_{xz} = \beta_x - dw^0 / dx \\ C \cdot \gamma_{yz} = \beta_y + dw^0 / dy \\ \beta_x^* = -\frac{4}{3t^2} [dw^0 / dx + \beta_x] \\ \beta_y^* = \frac{4}{3t^2} [dw^0 / dy - \beta_y] \end{cases} \quad (2)$$

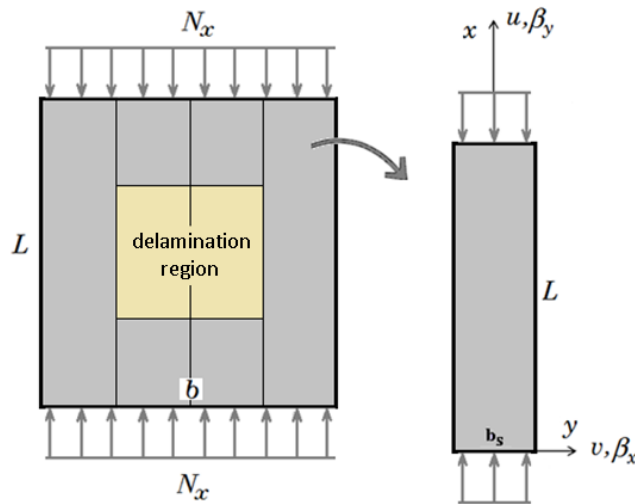


Figure 1: Typical delaminated plate finite strip mesh, finite strip geometry and loading.

Where u, v, w are the displacement components of any arbitrary point, u^0, v^0, w^0 are the corresponding displacement components at the strip mid-surface, and β_x, β_y are the rotations around y and x axis, respectively. The pointer C is set to 1 and may be set to 0 in case of classical plate theory assumptions.

The mid-surface displacement field is approximated as multiplication of longitudinal-directional approximation functions. In longitudinal direction of a finite strip, the summation of a series of B3-splines are employed while in the strip width, inplane linear Lagrange functions in conjunction with out of plane third order Hermitian ones are chosen (Fazilati and Ovesy, 2013). Any type of boundary constraints (free, hinged, clamped) may be implemented according to the approximation displacement functions chosen.

The linear strains for flat geometry are calculated through,

$$\begin{cases} \varepsilon_x = u_{,x} \\ \varepsilon_y = v_{,y} \\ \gamma_{xy} = u_{,y} + v_{,x} \\ \gamma_{yz} = C.(v_{,z} + w_{,y}) \\ \gamma_{xz} = C.(u_{,z} + w_{,x}) \end{cases} \quad (3)$$

where ‘,’ defines a differentiation operator. Substituting the displacement functions (equation 2) into the strain equations (equation 3) leads to the strain field as:

$$\begin{cases} \varepsilon_x = \varepsilon_x^{(0)} + z.\varepsilon_x^{(1)} + z^2.\varepsilon_x^{(2)} + z^3.\varepsilon_x^{(3)} \\ \varepsilon_y = \varepsilon_y^{(0)} + z.\varepsilon_y^{(1)} + z^2.\varepsilon_y^{(2)} + z^3.\varepsilon_y^{(3)} \\ \gamma_{xy} = \gamma_{xy}^{(0)} + z.\gamma_{xy}^{(1)} + z^2.\gamma_{xy}^{(2)} + z^3.\gamma_{xy}^{(3)} \\ \gamma_{yz} = \gamma_{yz}^{(0)} + z.\gamma_{yz}^{(1)} + z^2.\gamma_{yz}^{(2)} + z^3.\gamma_{yz}^{(3)} \\ \gamma_{xz} = \gamma_{xz}^{(0)} + z.\gamma_{xz}^{(1)} + z^2.\gamma_{xz}^{(2)} + z^3.\gamma_{xz}^{(3)} \end{cases} \quad (4)$$

where the strain coefficients are defined as:

$$\left\{ \begin{aligned} \left(\varepsilon_x^{(0)}, \varepsilon_y^{(0)}, \gamma_{xy}^{(0)} \right) &= \left(u_{,x}^0, v_{,y}^0, u_{,y}^0 + v_{,x}^0 \right) \\ \left(\varepsilon_x^{(1)}, \varepsilon_y^{(1)}, \gamma_{xy}^{(1)} \right) &= \left(\beta_{x,x}, -\beta_{y,y}, \beta_{x,y} - \beta_{y,x} \right) \\ \left(\varepsilon_x^{(2)}, \varepsilon_y^{(2)}, \gamma_{xy}^{(2)} \right) &= \left(0, 0, 0 \right) \\ \left(\varepsilon_x^{(3)}, \varepsilon_y^{(3)}, \gamma_{xy}^{(3)} \right) &= C \cdot \left(\beta_{x,x}^*, -\beta_{y,y}^*, \beta_{x,y}^* - \beta_{y,x}^* \right) \end{aligned} \right. , \quad \left\{ \begin{aligned} \left(\gamma_{yz}^{(0)}, \gamma_{xz}^{(0)} \right) &= C \cdot \left(w_{,y}^0 - \beta_{y,x}^0, w_{,x}^0 + \beta_{x,y}^0 \right) \\ \left(\gamma_{yz}^{(2)}, \gamma_{xz}^{(2)} \right) &= C \cdot \left(-3\beta_{y,x}^*, 3\beta_{x,y}^* \right) \\ \left(\gamma_{yz}^{(1)}, \gamma_{xz}^{(1)} \right) &= \left(\gamma_{yz}^{(3)}, \gamma_{xz}^{(3)} \right) = \left(0, 0 \right) \end{aligned} \right. \quad (5)$$

Solution of the instability problems is sought through the principle of virtual work. The total energy of a strip is defined as summation of kinetic (T), pre-stress (U_g) and elastic strain (U_e) energy components:

$$\Pi = U_e - U_g - T \quad (6)$$

Where the energy terms could be defined as,

$$\begin{aligned} T &= \frac{\rho t}{2} \iint \left(\dot{w}^2 + \dot{v}^2 + \dot{u}^2 + \frac{t^2}{12} \left(\dot{\beta}_x^2 + \dot{\beta}_y^2 \right) \right) dx dy \\ U_g &= \frac{t}{2} \iint \left[N_x \left(u_{,x}^2 + v_{,x}^2 + w_{,x}^2 \right) + C \frac{t^2}{12} \left(\beta_{x,x}^2 + \beta_{y,x}^2 \right) \right] dx dy \\ U_e &= \frac{1}{2} \iint \left(\langle N \underline{M} O P \rangle \cdot \left\langle \varepsilon^{(0)} \varepsilon^{(1)} \varepsilon^{(2)} \varepsilon^{(3)} \right\rangle^T + \langle Q R T U \rangle \cdot \left\langle \gamma^{(0)} \gamma^{(1)} \gamma^{(2)} \gamma^{(3)} \right\rangle^T \right) dx dy \end{aligned} \quad (7)$$

With denoting of the material mass density as ρ , differentiation with respect to time as a upper dot and a matrix transpose operator as superscript T . The force resultants ($N, \underline{M}, O, P, Q, R, T, U$) can be related to the strain terms via the curvilinear fiber laminated material equivalent stiffness matrices. i.e.:

$$\left\{ \begin{aligned} \{N\} \\ \{\underline{M}\} \\ \{O\} \\ \{P\} \end{aligned} \right\} = \left[\begin{aligned} [A] & [B] & [D] & [E] \\ [B] & [D] & [E] & [F] \\ [D] & [E] & [F] & [I] \\ [E] & [F] & [I] & [H] \end{aligned} \right] \left\{ \begin{aligned} \{\varepsilon^{(0)}\} \\ \{\varepsilon^{(1)}\} \\ \{\varepsilon^{(2)}\} \\ \{\varepsilon^{(3)}\} \end{aligned} \right\} , \quad \left\{ \begin{aligned} \{Q\} \\ \{R\} \\ \{T\} \\ \{U\} \end{aligned} \right\} = \left[\begin{aligned} [A^S] & [B^S] & [D^S] & [E^S] \\ [B^S] & [D^S] & [E^S] & [F^S] \\ [D^S] & [E^S] & [F^S] & [I^S] \\ [E^S] & [F^S] & [I^S] & [H^S] \end{aligned} \right] \left\{ \begin{aligned} \{\gamma^{(0)}\} \\ \{\gamma^{(1)}\} \\ \{\gamma^{(2)}\} \\ \{\gamma^{(3)}\} \end{aligned} \right\} \quad (8)$$

Substituting the strain and force resultant equations in energy integrals (equation 7), minimizing the energy equilibrium equation 6, factorizing with respect to the degrees of freedom vectors, and some further handlings including assembling the strip equations and implementing of necessary boundary conditions, a Mathieu-type differential governing equation is obtained as,

$$M\ddot{\delta} + (K - a^S K_g^S - a^D \cos \omega t K_g^D) \delta = 0 \quad (9)$$

Where M , K , K_g^S and K_g^D are the global structural matrices corresponding respectively to mass, elastic strain, static stress and dynamic initial stress energies. δ is the global vector of unconstrained degrees of freedom. By implementing the Bolotin's first order approximation corresponding to the period twice the loading period, which is more critical (Bolotin, 1964), the time varying vector, δ , is approximated as:

$$\delta = A \sin\left(\frac{1}{2}\omega t\right) + B \cos\left(\frac{1}{2}\omega t\right) \tag{10}$$

A and B are time-independent coefficient vectors called degrees of freedom vectors. Substitution of equation 10 into equation 9, factorization of harmonic terms and setting their coefficients to zero leads to a set of homogenous equations. For a non-trivial solution of unknown vectors A and B, the determinants of the coefficient matrices should be set to zero. The governing equations are reduced to two subsequent eigenvalue problems as,

$$\begin{pmatrix} K - a^S K_g^S + \frac{1}{2} a^D K_g^D & 0 \\ 0 & K - a^S K_g^S - \frac{1}{2} a^D K_g^D \end{pmatrix} - \frac{1}{4} \omega^2 \begin{pmatrix} M & 0 \\ 0 & M \end{pmatrix} = 0 \tag{11}$$

The equations corresponding to vectors A and B are not coupled and can be solved separately which reveals the two boundaries of the instability region for the structure in terms of loading parameter sets of (a^S, a^D, ω) .

2.1 Curvilinear Fiber Simulation Considerations

Using machine fiber placement technologies, it is possible to change the fiber orientation through the geometry. The resulting production is called as a curvilinear fiber placement. In this research it is assumed that the fiber angle changes linearly just in the longitudinal direction of the geometry. As a result, the lamination layup in the panel width is constant while changing in the longitudinal direction. The changing fiber angle is denoted by a two-angle set $\langle T0, T1 \rangle$ where the former one and the latter are the fiber angle at the plate middle section and plate longitudinal ends, respectively. In other words, the fiber angle in a single ply is symmetric with respect to the plate middle section. So, the fiber angle at every arbitrary point in the geometry is given by the following equation,

$$\theta(x, y) = T_0 + \frac{|x - L/2|}{L/2} (T_1 - T_0) \tag{12}$$

Diagram of Figure 2 depicts the changing fiber orientation in a sample strip coordinate frame. Due to the changing nature of lay-up properties in the longitudinal direction, the calculations for laminate equivalent stiffness matrices is performed in each integration point, independently.

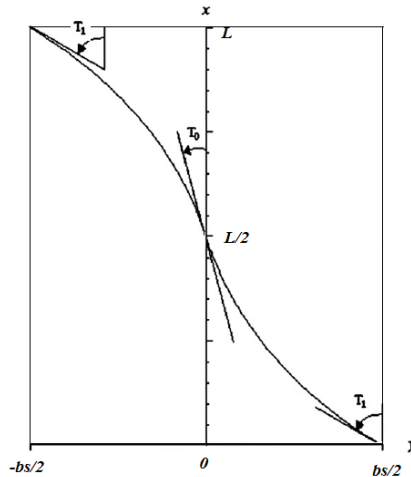


Figure 2: Curvilinear variable fiber orientation in a single lamina.

2.2 Delamination Modeling Technique

In the delamination region, the plate is actually a set of two thinner plates. To bring a single delamination effects into consideration, the main idea is to use double strips in the thickness direction. This means that the whole plate is composed of two similar layers of strip meshes with special lay-ups. Inside the delamination zone, the two layers are independent and has no connections (note that the probable contact between two adjacent layers is ignored at present.). Out of delamination zone, all of degrees of freedom of the two layer must rigidly linked to each other via knots' merging process. The corresponding strips in upper and lower layers have the same geometrical and numerical characteristics. According to Figure 3, the strip knots of the same planar positions are merged together in all the perfect panel areas and also in the delamination zone edges. It is important to have knots on the edges of the delamination region. This approach could also be generalized for the case geometry with N delamination in thickness direction ($N+1$ layers is needed to be defined). Every strip layer has the same geometry properties but are different in bending stiffness. To fulfill the true bending properties of every layer in a strip with respect to the plate mid.-surface, every layer lay-up is considered similar to the whole plate layup with the redundant layers' material changed to a null stiff-less and weight-less one. (see Figure 3) These considerations provide the physical conditions at the edges of the delamination zone.

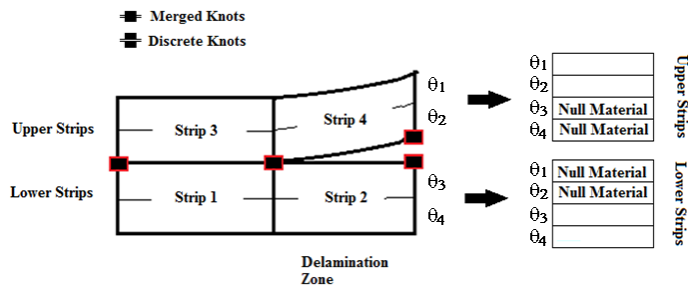


Figure 3: delamination modeling approach overview.

3 RESULTS AND DISCUSSION

The first two natural frequencies and fundamental buckling strength of a laminated composite rectangular plate are investigated. The lamina material properties and the model geometry are characterized as,

$$\left\{ \begin{array}{l} E_1 = 134.4 \text{ GPa}, E_1 / E_2 = 13, \nu_{12} = 0.25 \\ G_{12} / E_2 = 0.5, \rho = 1480 \text{ kg/m}^3 \end{array} \right. , \left\{ \begin{array}{l} L = 0.127 \text{ m}, L/b = 10, L/t = 125 \\ d/L = 0; 0.2; 0.4; 0.6 \end{array} \right. \quad (13)$$

The laminate has 8 layers with fixed orientation lay-up $[0/90/0/90]_s$. A central through-the-width delamination in the mid layer is considered as shown in Figure 4. Table 1 shows the results for the first two natural frequencies as well as fundamental critical buckling load. The results from higher order deformation theory, layerwise theory and experimental tests are also provided from the literature. A good agreement could be seen between the present FSM calculations and the reference ones.

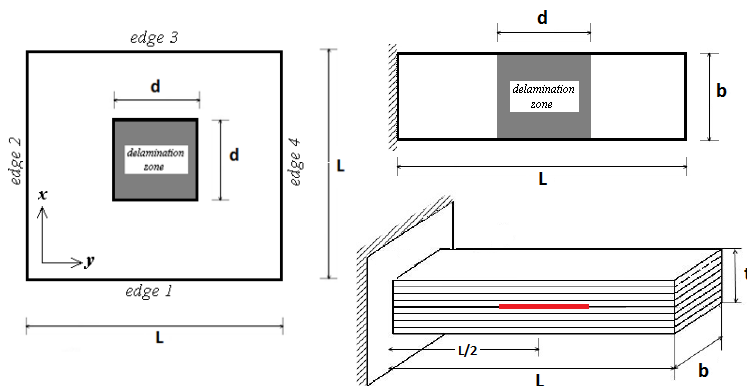


Figure 4: The geometry and delamination position of the cantilever plate (left) and square plate (right).

		d/L					
		0.0	0.2	0.4	0.6		
Exp. (Shen, 1992)	w1	(Hz)	79.83	78.17	75.38	66.96	
	HST (Radu, 2002)	w1	(Hz)	82.12	81.19	76.48	67.26
	w2	(Hz)	513.3	509.24	469.02	369.08	
FSDT-LWT (Ovesy, 2014)	Pcr	(N)	16.363	16.08	15.054	12.712	
	w1	(Hz)	82.03	80.75	75.98	66.83	
	w2	(Hz)	506.55	508.37	465.37	365.81	
CLT FSM (present)	Pcr	(N)	16.208	15.933	15.084	12.961	
	w1	(Hz)	82.16	81.23	75.49	65.65	
	w2	(Hz)	514.87	513.34	459.36	388.21	
HST FSM (present)	Pcr	(N)	16.34	16.18	14.88	12.30	
	w1	(Hz)	82.10	81.15	75.34	65.50	
	w2	(Hz)	512.59	511.06	453.82	384.70	
	Pcr	(N)	16.33	16.16	14.85	12.26	

Table 1: Buckling critical load and natural frequencies of thin clamped beam-plate with delamination.

The first eight natural frequencies of three-layer square VSCL plates of diverse thickness, for simply-supported and clamped boundary conditions are extracted and presented in comparison to higher order FEM results of Akhavan and Ribeiro (2011) in Table 2-5. The model consists of a square plate of unit edge lengths with two length to thickness ratio (L/t) of 100 and 10. Three different ply fiber orientation angle layups are considered including $[<0,45>/<-45,-60>/<0,45>]$, $[<30,0>/<45,90>/<30,0>]$, $[<90,45>/<60,30>/<90,45>]$. The material properties of the plies are given as,

$$\begin{cases} E_1 = 173 \text{ GPa}, E_1 / E_2 = 24.028, \nu_{12} = 0.29 \\ G_{12} / E_2 = 0.52, \rho = 1540 \text{ kg/m}^3 \end{cases} \quad (14)$$

The results show the very good consistency of the FSM higher order as well as classical formulations.

	$[<0,45>/<-45,-60>/<0,45>]$			$[<30,0>/<45,90>/<30,0>]$			$[<90,45>/<60,30>/<90,45>]$		
	HST FEM	CLT-FSM	HST-FSM	HST FEM	CLT-FSM	HST-FSM	HST FEM	CLT-FSM	HST-FSM
	Akhavan (2011)	present	present	Akhavan (2011)	present	present	Akhavan (2011)	present	present
1	358.488	357.223	358.948	308.799	309.963	309.513	329.688	327.809	330.602
2	589.90	589.854	591.870	503.799	505.921	506.397	539.407	536.031	539.927
3	960.361	964.726	967.324	845.509	849.859	853.589	886.392	886.284	886.995
4	1075.21	1081.566	1076.831	1131.31	1142.172	1133.931	1091.20	1093.037	1093.440
5	1327.88	1331.970	1329.703	1279.85	1286.756	1293.531	1279.90	1273.095	1280.431
6	1474.67	1475.865	1484.581	1307.40	1319.000	1311.984	1401.87	1402.226	1400.969
7	1726.71	1733.524	1730.946	1701.66	1712.942	1716.874	1755.53	1686.402	1702.978
8	2137.13	2099.267	2114.419	1758.95	1762.449	1775.964	1809.82	1800.674	1806.170

Table 2: Linear natural frequencies (Hz) for simply supported thin square three-ply VSCL($L/t=100$).

	$[<0,45>/<-45,-60>/<0,45>]$			$[<30,0>/<45,90>/<30,0>]$			$[<90,45>/<60,30>/<90,45>]$		
	HST FEM	CLT-FSM	HST-FSM	HST FEM	CLT-FSM	HST-FSM	HST FEM	CLT-FSM	HST-FSM
	Akhavan (2011)	present	present	Akhavan (2011)	present	present	Akhavan (2011)	present	present
1	579.398	585.860	581.796	667.177	674.701	669.276	710.771	719.218	714.221
2	821.532	830.278	828.713	862.919	872.278	870.286	912.183	922.956	917.268
3	1225.79	1238.937	1245.285	1234.64	1248.612	1256.165	1335.49	1351.924	1347.236
4	1493.76	1526.021	1500.899	1701.04	1730.614	1721.424	1689.69	1723.643	1710.075
5	1726.96	1766.256	1741.505	1775.56	1809.472	1803.511	1836.71	1878.085	1860.086
6	1775.16	1797.064	1817.967	1902.48	1944.446	1915.429	1987.55	2021.619	2010.531
7	2135.76	2182.707	2166.721	2269.83	2316.398	2306.725	2278.23	2298.254	2301.067
8	2443.53	2479.814	2519.071	2310.69	2346.615	2373.940	2466.75	2515.019	2518.218

Table 3: Linear natural frequencies (Hz) for fully clamped thin square three-ply VSCL ($L/t=100$).

	[<0,45>/<-45,-60>/<0,45>]		[<30,0>/<45,90>/<30,0>]		[<90,45>/<60,30>/<90,45>]	
	HST FEM	HST-FSM	HST FEM	HST-FSM	HST FEM	HST-FSM
	Akhavan (2011)	present	Akhavan (2011)	present	Akhavan (2011)	present
1	2934.69	2928.605	2620.4	2624.798	2746.66	2739.410
2	4688.30	4693.783	4225.74	4242.711	4402.32	4393.163
3	7000.96	7009.894	6704.11	6749.203	6915.87	6928.962
4	7324.22	7366.613	7121.26	7136.770	7058.72	7066.031
5	8471.78	8486.471	8383.48	8419.139	8254.38	8247.497
6	10448.8	10525.667	9317.14	9394.306	9626.07	9648.588
7	10907.0	10984.944	11079.5	11181.187	11158.9	11067.479
8	11653.3	11657.977	11762.0	11793.071	11486.5	11503.689

Table 4: Linear natural frequencies (Hz) for simply supported square three-ply VSCL(L/t=10).

	[<0,45>/<-45,-60>/<0,45>]		[<30,0>/<45,90>/<30,0>]		[<90,45>/<60,30>/<90,45>]	
	HST FEM	HST-FSM	HST FEM	HST-FSM	HST FEM	HST-FSM
	Akhavan (2011)	present	Akhavan (2011)	present	Akhavan (2011)	present
1	3856.6	3877.675	4144.85	4162.847	4284.2	4304.572
2	5711.95	5750.943	5696.2	5733.039	5761.83	5795.969
3	7743.34	7809.107	8166.79	8242.439	8193.46	8254.431
4	8406.57	8487.754	8214.53	8264.600	8247.32	8312.656
5	9329.84	9418.328	9562.22	9635.648	9210.52	9287.304
6	11295.2	11442.952	10805.3	10926.254	10770	10877.414
7	12134.7	12286.045	12216.5	12368.014	12062.6	12151.970
8	12343.9	12466.061	12720.3	12800.976	12503.6	12507.941

Table 5: Linear natural frequencies (Hz) for fully clamped square three-ply VSCL (L/t=10).

Square three layer VSCL plate of lay-up [$\langle 0,45 \rangle // \langle -45,-60 \rangle / \langle 0,45 \rangle$] with an embedded central square delamination between first and second layers is assumed. The geometrical properties are the same as presented in equation (14) and Figure 4. The length to thickness of the plate (L/t) is 10. A uniformly distributed longitudinal stress is assumed everywhere on the plate. Effect of different out of plane edge constraint are studied. Seven different constraint sets including CCCC, SSSS, CSCS, CFCF, CCCF, SFSF, SSSF are concerned where C, S and F stand for clamped, simply supported and free conditions starting from a longitudinal end, respectively. No inplane movements are permitted at plate edges. Table 5 and 6 represent the results of the first four critical buckling loads as well as natural frequencies of perfect and delaminated geometries (corresponding to delamination areas of 0%, 4%, 16% and 36%), respectively.

		CCCC	CSCS	CCCF	CFCF	SSSS	SSSF	SFSF
d/L=0.0	1	1.9463	1.7064	1.3644	1.2983	1.2720	0.6959	0.6825
	2	2.0423	1.9769	1.6145	1.3896	1.7145	1.0952	0.6996
	3	2.4249	2.3750	2.1001	1.6630	2.0856	1.5908	1.0362
	4	2.5558	2.5320	2.3005	1.7564	2.3261	1.9166	1.4392
d/L=0.2	1	1.9438	1.7050	1.3636	1.2981	1.2717	0.6959	0.6825
	2	1.9739	1.9206	1.6045	1.3875	1.6749	1.0940	0.6996
	3	2.3901	2.3554	2.0520	1.6629	2.0833	1.5739	1.0361
	4	2.4182	2.3692	2.2494	1.7308	2.2434	1.9101	1.4360
d/L=0.4	1	0.9137	0.9126	0.9122	0.9104	0.9067	0.6904	0.6716
	2	0.9272	0.9271	0.9271	0.9270	0.9255	0.9017	0.6971
	3	1.0062	1.0061	1.0060	1.0058	1.0059	0.9251	0.9019
	4	1.0963	1.0914	1.0884	1.0787	1.0546	1.0054	0.9250
d/L=0.6	1	0.5520	0.5500	0.5500	0.5478	0.5377	0.5284	0.5177
	2	0.6657	0.6654	0.6651	0.6644	0.6426	0.6334	0.6227
	3	0.7306	0.7303	0.7301	0.7296	0.7278	0.6908	0.6739
	4	0.7391	0.7388	0.7387	0.7383	0.7384	0.7304	0.7008

Table 6: Buckling of square three-ply VSCL plate with central embedded delamination (GPa).

		CCCC	CSCS	CCCF	CFCF	SSSS	SSSF	SFSF
d/L=0.0	1	3893.0	3608.0	3223.9	3124.5	2936.8	2242.1	2145.6
	2	5807.4	5044.1	4188.5	3378.1	4716.2	3256.6	2389.8
	3	7842.3	7625.2	6158.2	4489.2	7012.6	5189.6	3629.2
	4	8628.3	7692.0	7162.4	6454.2	7439.3	6361.1	5540.4
d/L=0.2	1	3892.9	3608.0	3223.1	3124.5	2936.8	2241.8	2145.6
	2	5767.8	5016.4	4187.6	3376.0	4690.9	3256.0	2388.9
	3	7656.9	7534.5	6106.0	4489.1	6850.9	5152.6	3629.1
	4	8626.9	7624.1	7129.4	6377.1	7438.4	6339.7	5483.4
d/L=0.4	1	3822.3	3555.2	3197.1	3101.5	2894.7	2227.0	2130.0
	2	5469.7	4793.3	4117.2	3350.5	4475.6	3215.1	2379.1
	3	6763.9	6693.4	5711.7	4417.0	5884.2	4812.7	3584.9
	4	7151.4	6773.3	6682.2	5844.1	6684.5	5885.0	4971.5
d/L=0.6	1	3338.7	3190.6	3004.0	2906.4	2685.8	2159.4	2063.1
	2	4279.3	4151.2	3624.5	3222.6	3968.1	2996.8	2329.8
	3	4680.5	4275.9	4348.9	3778.7	4109.4	4052.8	3299.5
	4	5831.8	5545.8	4893.2	4563.3	4874.9	4239.9	4157.6

Table 7: Natural frequencies of square three-ply VSCL plate with central embedded delamination (Hz).

The results show that by growing the delamination area, the VSCL plate critical fundamental natural frequencies meet extreme reductions such that in the case of plate with 36% delamination area experiences a 14% fundamental frequency drop with respect to the perfect plate in CCCC conditions. The table also indicates that the higher the models are constrained, the more significant reduction in the natural frequencies will take place. The reductions fall in the interval of 4 to 14 percent in cases under study (see Figure 5). The delamination in VSCL plate leaves more notable effects on reduction of static buckling strength of the panel as shown in Figure 5. In this contest also the more constraint leads to higher softening of the structure due to probable delamination.

Figure 6 depicts the fundamental free vibration mode shape in different boundary condition sets for the case of three-ply VSCL plate with central 36% delamination area.

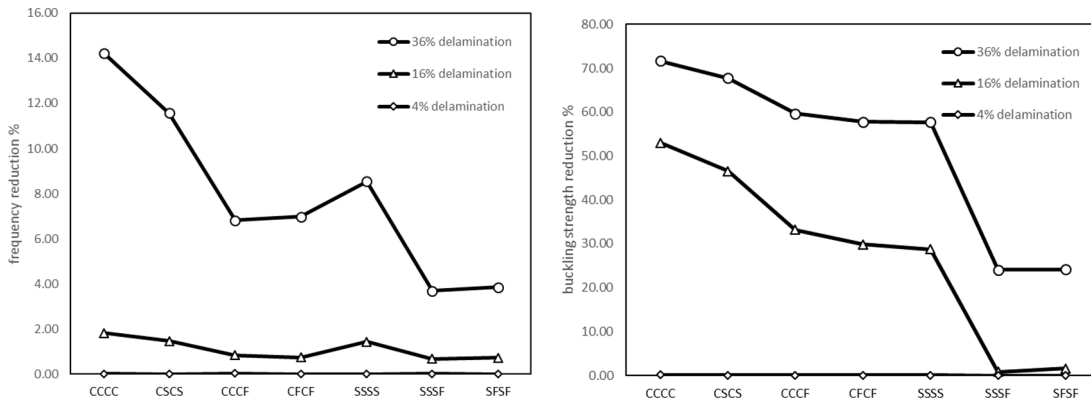


Figure 5: Change in static and dynamic instabilities due to delamination area growth for different constraints.

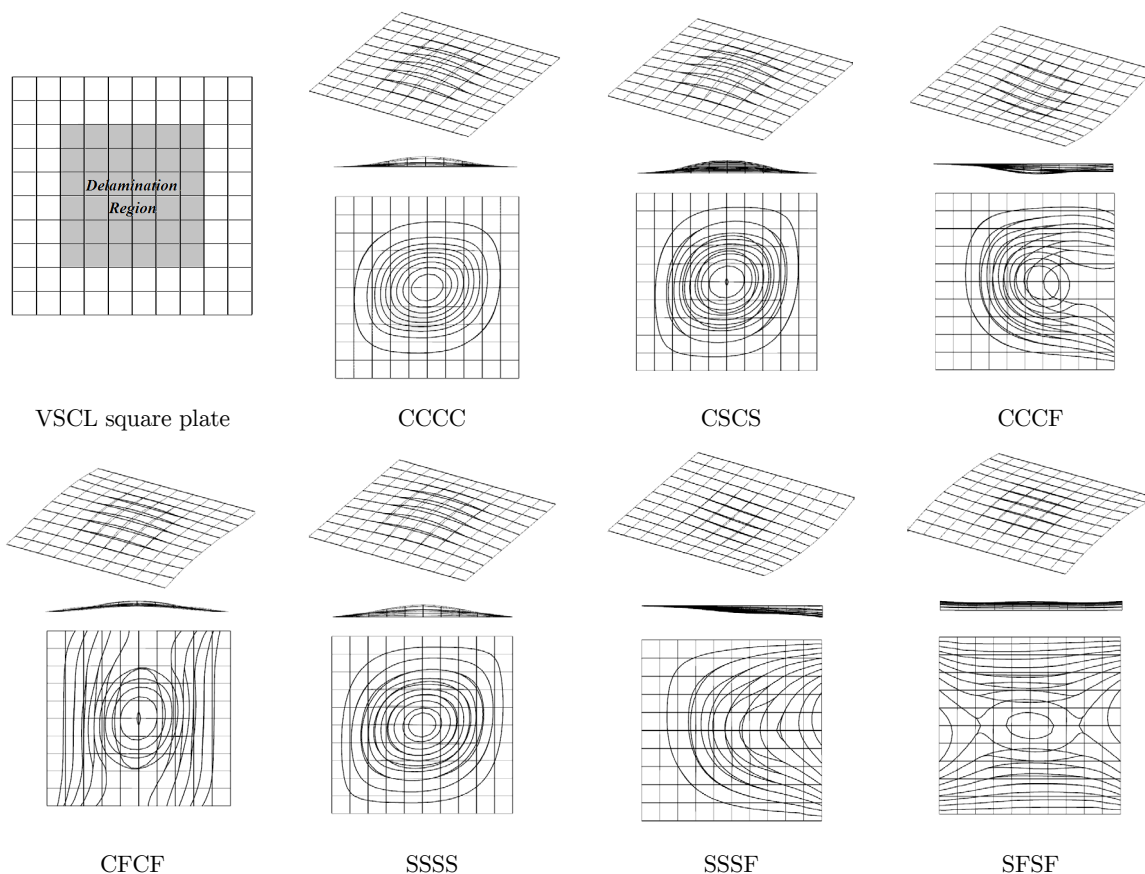


Figure 6: VSCL delaminated plate and fundamental natural vibration mode shapes under different boundary condition sets ($d/L=0.6$).

Figure 7 depicts the change in dynamic instability regions map of the perfect and delaminated VSCL panel with respect to different loading amplitude and frequencies. A pure longitudinal harmonic loading ($a^S=0.0$) is assumed. The results show that the burst of delamination shifts the base instability frequencies ($a^D=0.0$) toward slightly more critical lower ones while shrinks the instability region. A 4% delamination shows very ignorable results while higher delaminations make more significant changes.

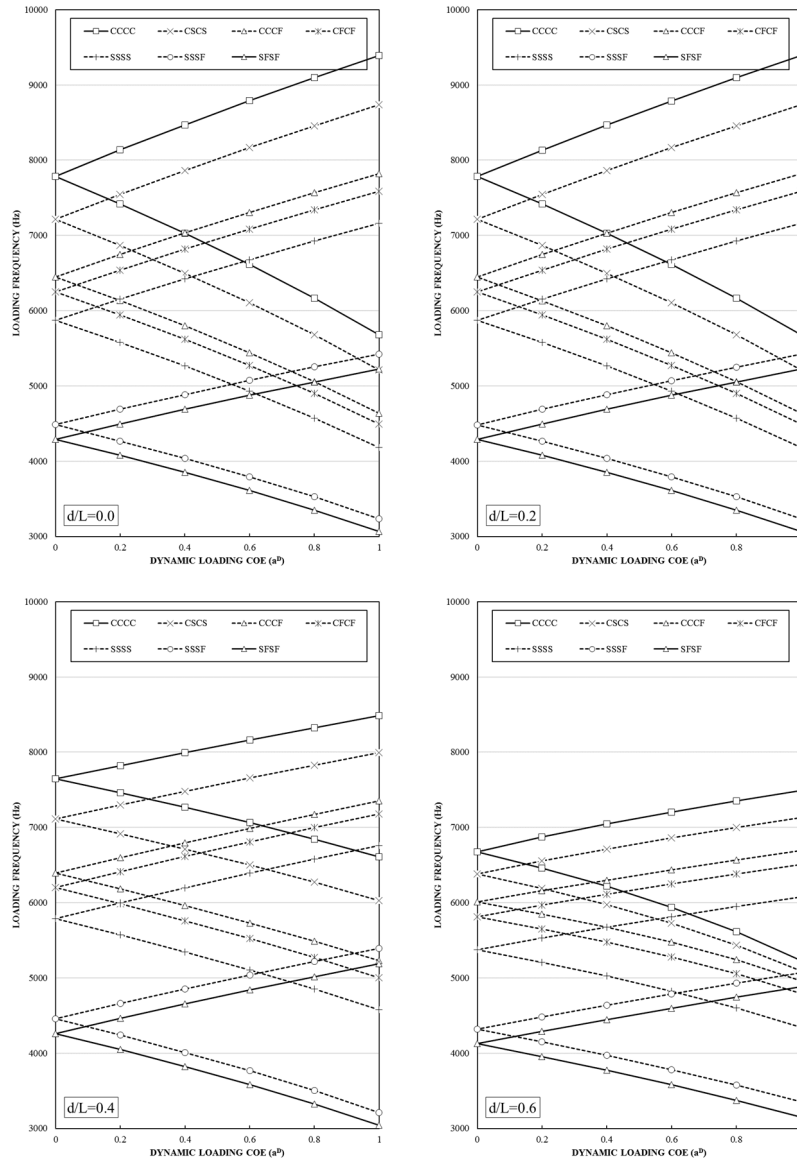


Figure 7: Dynamic instability region for VSCL plate with variable delamination areas under different boundary conditions.

Clamped VSCL plate containing a central 36% delamination region is considered with the reference lay-up $[\langle 0,0 \rangle // \langle 90,90 \rangle / \langle 0,0 \rangle]$. The central fiber angles in all layers (T0) is changed and the instability regions under inplane longitudinal uniform loading is extracted. Figure 8 depicts the instability region limits of various lay-ups. A pure dynamic loading is assumed. The results show that with change in central lay-up, the instability frequencies shift initially to the higher ones and then to the lower ones. A lay-up with fiber angles of $[\langle 15,0 \rangle // \langle -75,90 \rangle / \langle 15,0 \rangle]$ benefits with higher instability frequencies that may interpreted to higher stable lay-up of the panel. It is also shown that in case of unchanged central fiber angles, the lay-up $[\langle 0,15 \rangle // \langle 90,-75 \rangle / \langle 0,15 \rangle]$ presented higher instability frequencies. The study demonstrates a slightly higher effect of changing the central fiber angle in comparison with change in end fiber angles.

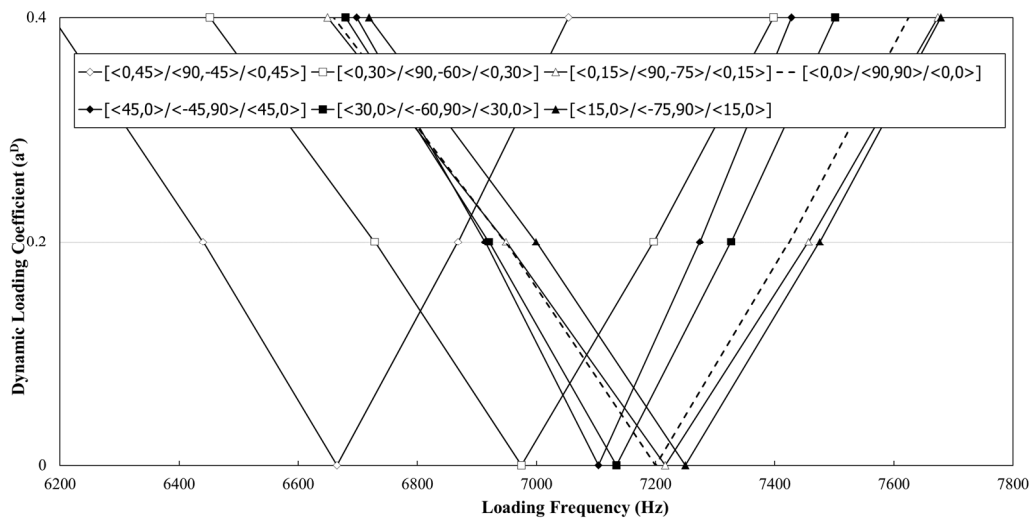


Figure 8: Dynamic instability region for clamped delaminated VSCL plate with different central fiber angles ($d/L=0.6$).

Clamped VSCL plate with and without central 36% delamination region is considered with lay-up $[\langle 0,45 \rangle / \langle -45,-60 \rangle / \langle 0,45 \rangle]$. A longitudinal inplane loading with static preload coefficient ($a^S = N^S / N_{cr}$) of 0.0 to 1.0 is considered and the dynamic instability regions of the VSCL plate are derived. The instability regions are shown in Figure 9. According to the figure, with growing the static loading coefficient, the instability region shifts toward lower loading frequencies while its size increases. In case where the static preload equals to the plate's buckling critical load ($a^S = 1.0$), there is already stable plate conditions for sufficiently high loading frequencies. The results also show that the difference between perfect and delaminated plate is reduced for higher static preloads. Moreover, the instability regions of delaminated plate shrinks with respect to the ones corresponding to the perfect geometry.

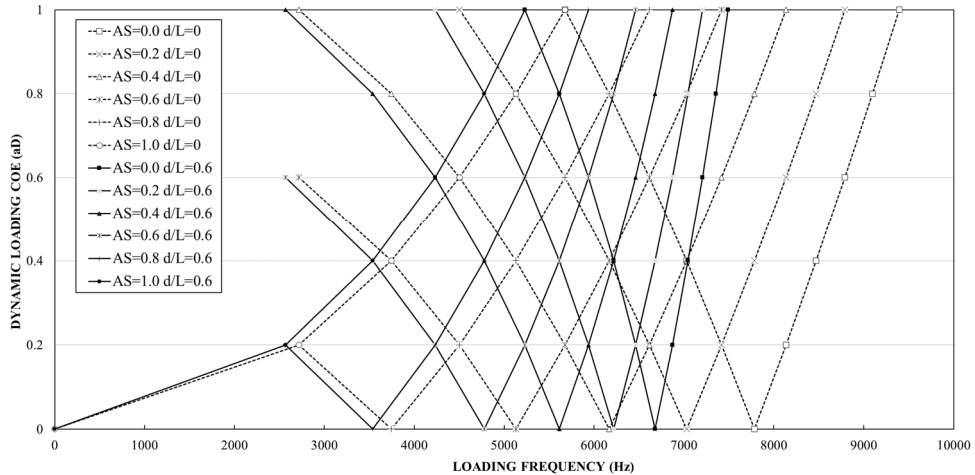


Figure 9: Dynamic instability region for clamped delaminated VSCL plate with changing static preload coefficient ($d/L=0,0.6$).

4 CONCLUSIONS

The static as well as dynamic stability behavior of moderately thick variable stiffness composite laminated (VSCL) plates containing inter-ply square delamination region is investigated by using of a higher order B-spline finite strip formulation. A harmonically time-varying in-plane longitudinal loading is assumed. The friction and contact effects at delaminated interfaces are neglected. The governing equations are derived using full energy concepts on the basis of the principle of virtual work. The dynamic parametric instability load-frequency margins are extracted utilizing the Bolotin's first order approximation followed by an eigenvalue analysis. Comparisons imply that the spline formulation is a reliable tool in calculation of delamination effects as well as variable stiffness laminated plates stability problems. To the best of the author's knowledge, this is the first application of B-spline FSM to the problem. Some representative results with change in lay-up, boundary conditions and delamination size are provided. The results show that the growth of the delamination region made more significant destabilizing effects for the most constrained cases. It is also shown that proper fiber angle design may lead to minimize the delamination effects on the stability of the plate. The instability of the panel shifts to occur at lower loading frequencies as a delamination growing but the severity of changes depends on the type of out-of-plane boundary conditions.

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